PROFESSIONAL MATHEMATICS

Subject Code 00201

<table>
<thead>
<tr>
<th>Theory</th>
<th>No of Period in one session : 60</th>
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Rationale:
A technical diploma holder is engaged generally as first line supervisor. He forms a bridge between workers and management. He has to understand the language of the modern management and communicate with the workers in their language. This subject will help accomplishment of the task in stipulated time, develop attitude towards cost effectiveness, selection of most effective alternative methods. This course will also help the student to tackle different numerical methods and computational techniques for problem solving in research organization as a programmer.

Objectives:
The course enables students to.
- Managerial skill based on mathematical footing
- The ability to find approximate solutions and/or answers to the problems where analytical methods become more complex.
- To choose correct numerical techniques for a given problem.

S.No. | Topics | Periods
---|---|---
01 | GROUP –A (Numerical Methods & Computational Techniques) | (20)
02 | GROUP-B (Statistical Techniques) | (20)
03 | GROUP-C (Management Techniques) | (20)

Total: (60)

CONTENTS:

GROUP-A (NUMERICAL METHODS & COMPUTATIONAL TECHNIQUES) (20)

01.01 Introduction to Numerical methods: Approximation and errors (Truncation & Round off). Floating, point presentation of numbers, arithmetic operations with normalized floating point.
01.03 Solution of Linear Simultaneous Equations: Gaussian Elimination method and Gauss-Jordan method.
01.05 Numerical Differentiation & Integration: Newton’s forward and backward differentiation formula. Trapezoidal Rule and Simpson’s 1/3 rule for numerical integration.
01.06 Numerical solution of 1st order ordinary differential equations: Taylor’s Series. Euler’s method. Modified Euler’s method Runge-Kutta methods.

GROUP-B (STATISTICAL TECHNIQUES) (20)

02.01 Introduction to statistics: Measure of central tendencies: measures of dispersions: standard deviation and variance for discrete and grouped data: assumed mean and step deviation methods.
02.03 Probability Distribution: Introduction to Arithmetic Mean and Standard Deviation of a probability distribution. Important probability distribution – Binomial distribution. Poisson’s distribution and normal distribution. Their means and variance.
02.04 Sampling Distribution: Sampling Distribution of Mean and Standard Deviation
02.05 Quality Control: P-Chart and R-Chart

GROUP-C (MANAGEMENT TECHNIQUES) (20)

03.01 Linear Models
03.01.01 Introduction to Operations Research (O.R) Steps of O.R.
03.01.02 Linear Programming Problems: Step in information of a LPP. Mathematical Modelling and Solution Procedure.
03.01.03 Solution by Simplex Method: Basic Feasible Solution (Degenerator and Non-degenerator) Procedure including Big-M Method. Example.
03.01.04 Transportation problem: Introduction and Solution Procedure-
(i) Finding the initial basic feasible solution by N-W Corner Rule and Vogel’s Approximation Method.
(ii) Finding the Optimal Solution by U-V Method.
03.01.05 Assignment Problem: Introduction and Solution Procedure–Fundamental theory underlying Hungarian Method.
03.02 Network Analysis. CPM & PERT: Introduction.
03.02.01 Basic concepts – Activities. Nodes. Edges. Networking of a project. Various times calculations. CPM to determine the optimal project schedule.
03.02.02 PERT- Definition, difference between CPM & PERT. Pessimistic times, optimistic times. Most likely times of various activities, probability of meeting the schedule time, standard deviation of the schedule time.
03.03 Simulation: Event type simulation – elements of simulation, Generation of random numbers. Monte Carlo simulation – Generation and analysis of random observation using random numbers.

Books Recommended: Text Books


SCHEME OF EXAMINATION FOR FINAL EXAMINATION F.M : 80
Rationale:
The subject forms an important part of Engineering curricula for developing the concepts required in the design of various structures. The subject deals with the basic concept of mechanics of body and the behavior of material used in practice and in structures under varying load conditions. The first part of the subject deals with the applied mechanics science. Which describe the condition of body in rest or motion under the action of forces. In its preview come variety of general and specialized engineering disciplines concerned with analysis of structures and machines and the mechanism of their parts.

In the Second part, the principles of strength of materials is introduced in which the student will learn to distinguish between different types of stress and strain also the qualitative assessment of stress and strains in material element under the action of internal forces.

Objective:
Knowledge Workers will be able to:

- Analyze and understand the physical behaviour of members of engineering structures.
- Acquire knowledge of various elements of structures.
- Utilise the basic principles.
- Develop skill to tackle field problem.
- Solve the problems by the application of basic principles.
- Judge the suitability of materials in design process.

<table>
<thead>
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<th>S.No.</th>
<th>Topics</th>
<th>Periods</th>
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<tbody>
<tr>
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<td>Introduction</td>
<td>(02)</td>
</tr>
<tr>
<td>02</td>
<td>Vector Methods</td>
<td>(02)</td>
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<tr>
<td>03</td>
<td>Introduction to system of forces and equilibrium</td>
<td>(06)</td>
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<tr>
<td>04</td>
<td>Friction</td>
<td>(04)</td>
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<tr>
<td>05</td>
<td>Kinematics and kinetics of a particle</td>
<td>(03)</td>
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<tr>
<td>06</td>
<td>Kinematics and kinetics of rigid body</td>
<td>(04)</td>
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<tr>
<td>07</td>
<td>Impulse and Momentum</td>
<td>(02)</td>
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<tr>
<td>08</td>
<td>Work, Energy and Power</td>
<td>(04)</td>
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<td>Total</td>
<td></td>
<td>(27)</td>
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</table>

PART-B

| 01    | Simple stress and strains                   | (05)    |
| 02    | Elastic constants                           | (03)    |
| 03    | Center of Gravity (Centroid)               | (05)    |
| 04    | Moment of Inertia                          | (05)    |
| 05    | Shearing force and bending moments         | (05)    |
| Total |                                            | (23)    |

CONTENTS:

PART-A

TOPIC: 01 – INTRODUCTION:
Idealisation of mechanics; Concept of rigid body; External forces (Body forces & surface forces) Law of Mechanics.

TOPIC: 02 VECTOR METHODS:
Equality and equivalence of vectors; Free and Bound vector; Moment of a force about a point and a line; Couple and moment of a couple; couple moment as free vector. Wrench.

TOPIC: 03 – INTRODUCTION TO SYSTEM OF FORCES AND EQUILIBRIUM:
Statically equivalent force system; simplest equivalent of a system of forces; force analysis, free body diagram, equation of equilibrium.

TOPIC: 04 – FRICTION:
Types of Friction (Static, Dynamic, Sliding, Rolling, Fluid) Rope & Belt Friction etc.

TOPIC: 05 – KINEMATICS AND KINETICS OF A PARTICLE:
Rectilinear and curvilinear translations; normal and tangential component of acceleration; radial and transverse component of acceleration.

TOPIC: 06 – KINEMATICS AND KINETICS OF RIGID BODY:
Angular Velocity and angular acceleration. Effective forces on a rigid body. D’ Alembert’s principle.

TOPIC: 07 – IMPULSE AND MOMENTUM:
Linear impulse and linear momentum, angular impulse and angular momentum.

TOPIC: 08 – WORK, ENERGY AND POWER:
Work done by forces and couples, potential and kinetic energy, work-energy; conservation of energy; concept of power and efficiency.

PART-B

TOPIC: 01 – SIMPLE STRESSES & STRAIN:
Definition of various terms and their units (S.I. Units)
Stress & strain in varying sectional bar & composite bar. Stress & strain due to temperature variation in homogeneous and composite bars.

TOPIC: 02 – ELASTIC STRESSES & STRAIN:
02.01 Linear strain and lateral strain, Poisson’s ratio, volumetric strain
02.02 Change in volume due to axial, biaxial & triaxial loading. Bulk modulus.
02.03 Shear stress and strain, modulus of rigidity.
02.04 Various relations between modulus of elasticity, modulus of rigidity & bulk modulus.
02.05 Simple shear. Complementary shear stress, stress on oblique section.

**TOPIC: 03 – CENTER OF GRAVITY (CENTROID):**
03.01 Definition of center of gravity & centroid.
03.02 Determination of C.G of various sections symmetrical and unsymmetrical sections.
03.03 Determination of C.G of perforated sections. C.G. of semi circle, quadrant circle.

**TOPIC: 04 – MOMENT OF INERTIA:**
04.01 Definition of M.I.; radius of gyration, second moment of area.
04.02 Parallel axis theorem & perpendicular axis theorem.
04.03 Derivation of M.I. of regular area-rectangular, triangular circular about centroidal axis.
04.04 M.I. of built up section, symmetrical and unsymmetrical about centroidal axis, modulus of sections.

**TOPIC: 05 – SHEARING FORCE & BENDING MOMENT:**
05.01 Types of beams and types of supports, types of loading.
05.02 Concept and definitions of shear force and bending moment, sign convention.
05.03 Shear force and bending moment diagrams for cantilever, simply supported beam, over hanging beam for various types of loading & couples, point of contraflexure.
05.04 Relation between B.M, S.F. and rate of loading.

**Books Recommended:**

**Text Books**
7. *rzC; KeF.Z* - *xq;pj.k flag*

**SCHEME OF EXAMINATION FOR FINAL EXAMINATION**

F.M. : 80
Rationale:
Computers play a vital role in present day life, more so, in the professional life of technician engineers. In order to enable the students use the computers effectively in problem solving, this course offers the modern programming language C along with exposition to various engineering applications of computers.

Objective:
The objectives of this course are to make the students able to:
- Develop efficient algorithms for solving a problem.
- Use the various constructs of a programming language viz. conditional, iteration and recursion.
- Implement the algorithms in “C” language.
- Use simple data structures like arrays, stacks and linked list solving problems.
- Handling File in “C”.

S.No. | Topics | Periods
---|---|---
01 | Introduction to Programming | (03)
02 | Algorithm for Problem Solving | (08)
03 | Introduction to ‘C’ Language | (06)
04 | Condition and Loops | (06)
05 | Arrays | (06)
06 | Functions | (05)
07 | Structures and Unions | (05)
08 | Pointers | (05)
09 | Self Referential Structures and Linked Lists | (03)
10 | File Processing | (03)

Total : (50)

CONTENTS:
TOPIC: 01 – INTRODUCTION TO PROGRAMMING:

TOPIC: 02 – ALGORITHM FOR PROBLEM SOLVING:
Exchanging values of two variables, summation of a set of numbers. Decimal Base to Binary Base conversion. Reversing digits of an integer, GCD (Greatest Common Division) of two numbers. Test whether a number is prime. Organizes numbers in ascending order. Find square root of a number, factorial computation, Fibonacci sequence. Evaluate ‘sin x’ as sum of a series. Compute sine Series. Check whether a given number is Palindrome or not. Find Square root of a quadratic equation. Generate LCM & GCD. Reverse order of elements of an array. Find largest number in an array. Print elements of upper triangular matrix, multiplication of two matrices, Evaluate a Polynomial.

TOPIC: 03 – INTRODUCTION TO ‘C’ LANGUAGE:
03.01 Character set, Variable and Identifiers, Built-in Data Types, Variable Definition, Declaration, C Key Words-Rules & Guidelines for Naming Variables.
03.02 Arithmetic operators and Expressions, Constants and Literals, Precedence & Order of Evaluation.
03.03 Simple assignment statement. Basic input/output statement.
03.04 Simple ‘C’ programs.

TOPIC: 04 – CONDITIONAL STATEMENTS AND LOOPS:
04.01 Decision making within a program
04.02 Conditions, Relational Operators, Logical Perator.
04.03 If statement, it-else statement.
04.04 Loop statements
04.05 Break, Continue, Switch, Goto and Labels.

TOPIC: 05 – ARRAYS:
What is an Array?, Declaring an Array, Initializing an Array.
One dimensional arrays: Array manipulation: Searching, Insertion, Deletion of an element from an array; Finding the largest/smallest element in array; Two dimensional arrays, Addition/Multiplication of two matrices, Transpose of a square matrix; Null terminated strings as array of characters, Representation sparse matrices.

TOPIC: 06 – FUNCTIONS:
Top-down approach of problem solving. Modular programming and functions, Definition of Functions Recursion, Standard Library of C functions, Prototype of a function: Formal parameter list, Return Type, Function call, Block structure, Passing arguments to a Function: call by reference; call by value, Recursive Functions, arrays as function arguments.

TOPIC: 07 – STRUCTURES AND UNIONS:

TOPIC: 08 – POINTERS:
Concept of Pointers, Address operators, pointer type declaration, pointer assignment, pointer initialization pointer arithmetic, Indirection Operator, Pointers to Pointers, functions and pointers, Arrays and Pointers, pointer arrays.
TOPIC: 09 – SELF REFERENTIAL STRUCTURES AND LINKED LISTS:
Creation of a singly linked list, Traversing a linked list, Insertion into a link list, Deletion from a linked list.

TOPIC: 10 – FILE PROCESSING:
Concept of Files, File operation in various modes and closing of a file, Reading from file, Writing onto a file.

Book Recommended:


SCHEME OF EXAMINATION FOR FINAL EXAMINATION

F.M. : 80
## TEXTILE FIBRES AND TEXTILE TECHNOLOGY

<table>
<thead>
<tr>
<th>Subject Code</th>
<th>Theory</th>
<th>No of Periods Per Week</th>
<th>No of Period in one session : 50</th>
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<tr>
<td>18204</td>
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<td>Full Marks : 100</td>
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S.No. | Topics | Periods
--- | --- | ---
01. | Introduction to Textile | (02)
02. | Properties of Textile | (02)
03. | Natural Fibres | (15)
04. | Man – made Fibres | (18)
05. | Comparison of Man –made Fibres with Natural Fibres | (02)
06. | Identification and Application of Textile Fibres | (05)
07. | Selection of Fibres | (03)
08. | Care and Storage of Fabrics | (03)

### CONTENTS:

#### TOPIC: 01- INTRODUCTION TO TEXTILE:
- 01.01 Textile, textile technology, textile engineering, texture and importance of textile
- 01.02 Textile filament (definition with examples).
- 01.03 Classification of textile fibres according to source of occurrence.
- 01.04 Different fibres and their uses in textile industry.

#### TOPIC: 02- PROPERTIES OF TEXTILE
- 02.01 Fiber morphology. The macro and micro structure of a textile fibre and filament, microscopic appearance.
- 02.02 Important Physical Properties of Textile Fibres: stable length, strength, elasticity, uniformity, cohesiveness or spinnability, softness and fineness, resiliency, flexibility, pliability, plasticity, luster, absorbency, density and specific gravity, co lour, abrasion resistance etc.
- 02.03 Thermal Properties: Effect of heat and flammability.
- 02.04 Chemical Properties: Resistance to acids, alkalies, sunlight, effect of bleaches.
- 02.05 Biological Properties (such as resistance to micro-organism, mildew, rots, insects). Influence on skin contact confort.
- 02.06 Electrical Properties and others: Static Electricity resistance etc.

#### TOPIC: 03- NATURAL FIBRES:
- 03.01 Cotton Fibres
  - 03.01.01 Introduction and History.
  - 03.01.02 Growth, cultivation and production of cotton fibres, grading and growing countries, commercial classification or varieties of cotton (Sea- Island, Egyptian, Brazilian, American and Indian cotton etc.).
  - 03.01.03 Microscopic Appearance and chemical composition of cotton.
  - 03.01.04 Physical Properties: Convolutions, length tensile strength, flexibility, luster, moisture absorption colour, density, elongation, modulus etc.
  - 03.01.05 Chemical Properties: Action of acid, alkalies, organic solvent & water.
  - 03.01.06 Thermal Properties. Biological Properties (mildew, insect, rots tec.)
  - 03.01.07 Uses of Cotton fibres.
  - 03.02 Wool Fibres
  - 03.02.01 Introduction and History.
  - 03.02.02 Growing of wool, grading of wool (fine, medium, long, crossbred, mixed).
  - 03.02.03 Types of wool (Merino, British, Cross- breed, carpet).
  - 03.02.04 Microscopic structure and appearance, chemical composition.
  - 03.02.05 Physical Properties: Length, Finesseness, Strength, Elasticity, Resilience, Moisture absorption, Dimensional Stability, Crimp, Specific Gravity, Colour, Capillarity and Porosity, Luster, Thermal properties and Electrical properties.
  - 03.02.06 Chemical Properties: Action of Acids, Alkalies, Effect of bleaches etc: influence of mildew, moth and bacteria.
  - 03.02.07 Felting of wool.
  - 03.02.08 Brief idea of conversion of wool fibers into woolens andworsted yarns.
  - 03.02.09 Uses.
  - 03.03 Silk
  - 03.03.01 Introduction and History.
  - 03.03.02 Types of silk (Mulberry, Tassar, Eri and Muga silk).
  - 03.03.03 Production of silk.
  - 03.03.03.01 Sericulture
  - 03.03.03.02 Reeling of silk
  - 03.03.03.03 Throwing of silk
  - 03.03.03.04 Wild silk, spun silk
  - 03.03.05 Chemical composition of silk, degumming of silk.
  - 03.03.06 Physical Properties of silk, Length and denier, tensile strength and tenacity, density and specific gravity, elasticity, luster, resilience, moisture regain absorbency, colour, dimensional stability, electric properties.
  - 03.03.07 Chemical Properties: Action of heat, sunlight, water, acids, alkalies, chloride salts, organic solvent, bleaches, dyeing properties.
  - 03.03.08 Microscopic appearance. uses of silk.
  - 03.04 Jute Fiber
  - 03.04.01 Introduction and History.
  - 03.04.02 Growth and cultivation: Harvesting. Retting and stripping of jute fibers.
  - 03.04.03 Properties and Uses of jute fibers.
  - 03.04.04 Jute Spinning.
  - 03.05 Flax
  - 03.05.01 Introduction
  - 03.05.02 Cultivation, retting and extraction.
  - 03.05.03 Properties and uses of Flax fibers.
TOPIC: 04 - MAN-MADE FIBERS:

04.01
Viscose Rayon
04.01.01
Manufacture with flow sheet.
04.01.02
Manufactures (name and definition only)
04.01.03
Chemical Properties (reaction with inorganic acids, alkalies and organic solvents).
04.01.04
Uses.
04.02
Polyviscose Rayon
04.02.01
Introduction. Manufacture and properties.
04.03
Cuprammonium Rayon
04.03.01
Introduction and chemical constitution.
04.03.02
Manufacture with flow sheet.
04.03.03
Properties and uses.
04.04
Acetate Rayon
04.04.01
Introduction
04.04.02
Manufacture with flow chart (in brief)
04.03.04
Physical and Chemical Properties (in brief) and uses.
04.05
Synthetic Fibers
04.05.01
Polyamide fibers
04.05.01.01
Manufacture of Nylon 6 and Nylon 66 with flow sheet.
04.05.01.02
Physical Properties of Nylon 6.66 (name & definition only).
04.05.01.03
Chemical Properties of Nylon 6.66 (reaction with inorganic acids, alkalies) and uses.
04.05.02
Polyester fibers
04.05.02.01
Introduction
04.05.02.02
Manufacture with flow sheet.
04.05.02.03
Physical Properties (name & definition only).
04.05.02.04
Chemical Properties (reaction with inorganic acids, alkalies).
04.05.02.05
Uses.
04.05.03
Acrylic fibers
04.05.03.01
Introduction
04.05.03.02
Manufacture with flow sheet.
04.05.03.03
Physical Properties (name & definition only).
04.05.03.04
Chemical Properties (reaction with inorganic acids, alkalies). Uses.
04.06
Types of Spinning
04.06.01
Brief Idea about man-made spinning: Melt spinning. Dry spinning and Wet spinning.

TOPIC: 05 - COMPARISON OF MAN-MADE FIBRES WITH NATURAL FIBRES:

05.01
Comparison of man-made fibers with natural fibers (regarding staple length, fineness, strength, elasticity, moisture absorption, electrical properties etc).

TOPIC: 06- IDENTIFICATION AND APPLICATION OF TEXTILE FIBRES:

06.01
Introduction of textile fibers.
06.01.01
06.01.02
Technical Test: Microscope test. Density measurement, Chemical test.
06.02
Application of Fibers and Textiles: Apparel textiles, bedding and home textiles and technical textiles.
06.02.01
Technical textiles
06.02.01.01
Mobile textiles
06.02.01.02
Geo textiles
06.02.01.03
Construction textiles
06.02.01.04
Indoor textiles
06.02.01.05
Medical textiles
06.02.01.06
Safety textiles

TOPIC: 07- SELECTION OF FABRICS:

07.01
Introduction
07.02
Base of Selection
07.03
Selection of Bedding and home textiles and Interior textiles.
07.04
Selection of Apparel textiles.
07.05
Readymade Garments: Introduction, Base of selection (quality, colour, designs, cutting, sewing and assembling, hemming, fastners (), decoration and trimmings etc.), style & fashion, comfortable, fit, suit and appearance, longer wearability, cleaning & washing, care and storage, free-size clothing.

TOPIC: 08 - CARE AND STORAGE OF FABRICS:

08.01
Care and Storage of Fabrics: Brushing and Airing. Clean storage, Immediate repairing, Stain-removal. Frequent laundering. Appropriate laundering procedure, intelligent choice of cleaning materials, Appropriate drying. Proper pressing and ironing, the way you use it, the way you keep after use.

Book Recommended:
01. Textiles Fibers. -Dr. V.A. Shenai
02. Textiles Fibers. -Mathew
03. Introduction to Textiles Fibers. -Murthy
04. Man-Made fibers. -R.W. Moncrieff
05. Textiles Fibers. -ATA
06. Textiles Science. -Gohl
07. A Textiles Book of Fiber Science and Technology -S.P. Mishra
08. Textiles Fibers to Fabric -Carbman
09. Fabric Care -D’Souza
10. Essential of Textiles -Joseph
11. Textile Fibres and Their Use -Hess

SCHEME OF EXAMINATION FOR FINAL EXAMINATION F.M.:80
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<td>01.</td>
<td>Objects of Ginning</td>
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<tr>
<td>01.02</td>
<td>Lents and Linters</td>
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<tr>
<td>01.03</td>
<td>Different types of Ginning Machine (Description and Working).</td>
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<tr>
<td>01.03.01</td>
<td>Macarthy Roller Gin</td>
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<td>01.03.02</td>
<td>Saw Gin</td>
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<tr>
<td>01.03.03</td>
<td>Knife Roller Gin</td>
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<tr>
<td>01.04</td>
<td>Defects in ginning of cotton.</td>
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<tr>
<td>01.05</td>
<td>Importance of proper ginning.</td>
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<tr>
<td>01.06</td>
<td>Objects of baling</td>
<td>04</td>
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<tr>
<td>01.07</td>
<td>Different types of baling.</td>
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<tr>
<td>01.08</td>
<td>Forms of cotton bale.</td>
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### TOPIC: 01- GINNING AND BALING

01.01 | Objects of Ginning

01.02 | Lents and Linters

01.03 | Different types of Ginning Machine (Description and Working).

01.03.01 | Macarthy Roller Gin

01.03.02 | Saw Gin

01.03.03 | Knife Roller Gin

01.04 | Defects in ginning of cotton.

01.05 | Importance of proper ginning.

01.06 | Objects of baling

01.07 | Different types of baling.

01.08 | Forms of cotton bale.

### TOPIC: 02- MIXING AND BLENDING:

02.01 | Definition and objects: difference between mixing and blending.

02.02 | Selection of fibres.

02.03 | Types of mixing: Stack mixing.

02.04 | Places of mixing: Blow-room mixing, carding, Draw frame mixing and blending.

02.05 | Condition of bale cotton.

02.06 | Mixing Bale Opener (MBO)

02.07 | Uses of Anti-Static Reagent in mixing.

02.08 | Tinting of the fibres in mixing.

02.09 | Importance of mixing and blending.

### TOPIC: 03- BLOW ROOM:

03.01 | Objects

03.02 | Principle of Opening and Cleaning.

03.03 | Blow Room Machines (Description and working)

03.03.01 | Hopper Bale Breaker and Hopper.

03.03.02 | Types of conventional openers, cleaners and beaters: Vertical opener. Porcupine opener, two and three bladed beater, Kirschner beater.

03.03.03 | Improved openers: cleaners and beaters: Twin opener, Step cleaner (or ultra cleaner). S.R.R.I opener, Air jet cleaner, (or Air stream cleaner), Shirley opener.

03.03.04 | Recent developments in beaters, openers and cleaners: Porcupine beater. Airflow cleaner Spiro leaner, Mono cylinder cleaner, ERM cleaner, cleaner R.K.

03.04 | Lap Forming /Chute Feed System

03.04.01 | Detail study of conventional scutcher

03.04.01.01 | Principle and Working of Piano Feed Regulation.

03.04.01.02 | Principle of Cone Drum. Designing of Cone Drum and Use of Cone Drum.

03.04.01.03 | Lap Forming Unit.

03.04.01.04 | Doffing Mechanism.

03.04.02 | Automatic Modern Scutcher:(details)

03.04.02.01 | Trutzchler Automatic Scutcher: (Condenser, Pneuma feeder, beater section and lap formation.

03.04.02.02 | Hergeth’s Automatic Scutheher.

03.05 | Ancillary Equipments:

03.05.01 | Cotton conveying: Lattice conveying & pneumatic conveying.

03.05.02 | Delivery cages, condenser, filters and dust trunk, grid bars and leaf, safety devices micro, micro-dust separators, gravity traps etc.

03.06 | Major and minor cleaning point.

03.07 | Beating points and cleaning efficiency blow room waste.

03.08 | Modern blow room

03.08.01 | Types of modern blenders: Fibre meter, diesel blenders, auto mixer, karasoussel, trutzschler multimixer, aero mix.

03.08.02 | Study of bale pluckers

03.08.02.01 | Blendomat – BDT – M.S Trutzschler (Programmabale bale opener).

03.08.02.02 | Blending Grab MG 30- M.S Ingolstand.

03.08.02.03 | Uni –Floc Bale opener –M.S Reiter.

03.09 | Difference between modern and conventional blow room.

03.10 | Brief idea about the selection of blow room line (or machinery) for various types cotton, P/V. P/C blends etc. Modern blow room line.

03.11 | Calculation regarding speed, production, efficiency, waste extraction, bank of lap etc.

03.12 | Process paraters, quality norms, laps defects and characteristics of good lap.
TOPIC: 04- CARDING:
04.01 Principles and objects of Carding.
04.02 Detail study of Revolving Flat Card.
04.03 Constructional features and working details of Licker-in cylinders, flats, doffers, feed roller, mote knives, Licker-in undercasting, back plate, cylinder-undercasting, front plate, doffer comb, trumpet, calendar roller and coiler roller.
04.04 Setting of the various parts of the card.
04.05 Card stripping
04.05.01 Roller stripping
04.05.02 Vacuum stripping
04.05.03 Continuous stripping
04.06 Card Grinding
04.06.01 Long roller grinding
04.06.02 Traverse grinding
04.07 Card clothing
04.07.01 Metallic clothing, clothing with metallic wires, advantages and disadvantages of metallic clothing.
04.07.02 Flexible clothing - Foundation, wire clothing construction, types of card clothing, setting of card clothing.
04.07.03 Comparison of flexible-wire and metallic- wire card clothing.
04.08 Study of semi high speed and high speed cards and their comparison.
04.09 Card waste and its control, importance of proper carding.
04.10 Cleaning efficiency
04.11 Doffing device
04.12 Quality control in carding, process parameters.
04.13 Chute Feed System
04.14 Fiber loading on wire surface of card, Card sliver defects.
04.15 Calculation regarding speeds, drafts, production, waste percentage, hank of slivers etc.
04.16 Productivity and modernization of card, Tomdem card.
04.17 Effect of poor carding performance.

TOPIC: 05- DRAW FRAME:
05.01 Principles and objects
05.02 Construction and Working of conventional draw frame (detail).
05.03 Drafting system
05.03.01 Grafting system
05.03.02 Shierley drafting system
05.04 Principle of roller slip and its remedies.
05.05 Roller slip and its remedies.
05.06 Roller weighting
05.06.01 Dead weighting
05.06.02 Self weighting
05.06.03 Spring weighting
05.06.04 Pneumatic weighting
05.06.05 Magnetic weighting
05.07 Roller settings
05.08 Can Motion
05.09 Improved drafting system
05.09.01 The 3-over-3system
05.09.02 The 2-over-3system
05.09.03 The Platt Pressure-bar system
05.09.04 The S.A.C.M. 4-over-4system
05.09.05 The Whitin 4-over-4system
05.09.06 The Saco- Lowell 3-over-4 (shaw) system
05.09.07 The Rierter 3 – over 4 (shaw) system
05.10 Novel Features of Modern Draw Frames.
05.10.01 Rierter Draw Frame
05.10.02 S.A.C.M. Draw Frame
05.10.03 Saco- Lowell, Versa-Matic Draw Frame
05.10.04 Zinser Draw Frame
05.11 Salient Features of Modern Draw Frame
05.12 The Saco-Lowell- Uster Versa-Matic ADC Draw Frame
05.13 Stop Motion Tension draft, Auto- levelers and their performance.
05.14 Sliver irregularity and process control in draw frame.
05.15 Calculation regarding speed, draft and production.

TOPIC: 06 – COMBING:
06.01 Objects
06.02 Preparation of the material for combing
06.02.01 Sliver-Lap Machine
06.02.02 Rebbon –Lap Machine
06.02.03 Super –Lap Machine
06.03 Salient features of modern lap preparation system.
06.04 Lakshmi Rierter’s Sliver-Lap/ Ribbon Lap system
06.05 Lap Former
06.06 Effects of Hooks on Comber lap preparation.
06.07 Presence of long fibres in the waste.
Books Recommended:

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<td>Spun Yarn Technology, Volume I.III.III.</td>
<td>V. Subramaniam</td>
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<td>Textile Institute</td>
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<td>09</td>
<td>The Technology of Short Staple Spinning (Series)</td>
<td>Klein (TIM)</td>
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<td>Shree Nivasan Murthy</td>
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SCHEME OF EXAMINATION FOR FINAL EXAMINATION

F.M. : 80
# Yarn Preparation & Weaving Calculation - I

**Subject Code**: 18206

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**TOPIC: 01- INTRODUCTION:**

01.01 Various systems of yarn preparation and their functions- Winding, Warping, Sizing, Beaming, Looming

01.02 Forms of yarn available to manufacturers

01.03 Brief idea about different process for bleached, mono-coloured and multi-coloured warps weft.

**TOPIC: 02- WINDING:**

02.01 Objects and types of wining

02.02 Slow Speed Winding

02.02.01 Upright spindle winding machine and its drive, traverse motion.

02.02.02 Cam and Mangle Wheel mechanism

02.02.03 Merits and demerits of upright spindle winding machine

02.02.04 Drum winding machine and its mechanism

02.03 Modern upright spindle winding machine

02.04 High Speed Winding

02.05 Super speed winding

02.06 Automatic Cone and Cheese winding

02.07 Mechanism and motions used in cone and cheese winding

02.07.01 Creel

02.07.02 Baloon Breaker

02.07.03 Tensioners

02.07.03.01 Washer type tensioners

02.07.03.02 Spinning disc type tensioners

02.07.03.03 Gate type tensioners

02.07.03.04 Compensating type tensioners

02.07.04 Clearers and slub catchers

02.07.05 Ribbon breaker

02.07.06 Traverse motion

02.07.07 Cone winding shaft or drum

02.07.08 Cone or cheese holders

02.07.09 Automatic thread stop motion

02.07.10 Full bobbin stop motion

02.07.11 Drive

02.08 High Speed Winding Machines

02.08.01 Schahorst high speed cheese winding machine

02.08.02 Roto-coner high speed cheese winding machine

02.08.03 Aito-coner high speed cheese winding machine

02.08.04 Uni-coner high speed cheese winding machine

02.08.05 Mach-coner high speed cheese winding machine

02.08.06 Precision cone and cheese winding

02.08.07 Merits and demerits of high speed and super winding

02.08.08 Schweiter High speed winding machine

02.09 Automatic cone and cheese winding

02.09.01 Barber coloman automatic spooler winder

02.09.02 Advantages and disadvantages of Barber coloman spooler winder.

02.09.03 TFO

02.10 Winding faults and remedies

02.11 Control of package faults.

**TOPIC: 03 - PIRN WINDING:**

03.01 Objects of pirn winding

03.02 Ordinary pirn winding

03.02.01 Merits and demerits of ordinary pirn winding

03.03 High speed pirn winding

03.04 Super speed pirn winding

03.05 Automatic pirn winding

03.06 Fully automatic pirn winding

03.07 Schweiter high speed pirn winding machine

03.08 Hocoba high speed pirn winding machine

03.09 Schweiter Automatic pirn winding machine
TOPIC : 04- YARN COUNT CALCULATIONS:

04.01 Yarn counts- Definition with examples
04.02 Numbering System: Indirect, Direct and Universal System with examples.
04.03 Conversion from one system to another system in the indirect system
04.04 Conversion from one system to another system in the direct system
04.05 Conversion from the indirect system to direct system and vice versa.
04.06 Folded yarns
04.06.01 Resultant counts
04.06.02 Costing of folded yarns
04.07 Conditioned count
04.08 Average counts
04.09 Reed and Reed calculations
04.09.01 Definition of reed
04.09.02 System of counting reed
04.09.02.01 System based on the number of dents in a given space (stockpart, Radcliff, huddersfield.)
04.09.02.02 System based on the number of groups in a given space (Bolton, Bradford, Blackburn, Irish etc.)
04.09.02.03 Conversion from one system to another.
04.10 Heald counts
04.10.01 Counting of healds – definition
04.10.02 Problems

Book Recommended:

02. Weaving Calculation - R. Sen Gupta
03. Yarn Winding - P.K. Banerjee
04. Winding - BTRA
05. Yarn Preparation. Volume I&II - J.T. Marsh
06. Modern Weaving Calculations. Vol-I - Singh
07. TFO- Technology and Techniques - Shree Nivasan Murthy

SCHEME OF EXAMINATION FOR FINAL EXAMINATION

F.M. : 80
FABRIC MANUFACTURE-I

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**TOPIC: 01- MOTION OF WEAVING:** [02]
- 01.01 Principle and definition of fabric manufacture.
- 01.02 Motions in weaving
- 01.02.01 Primary motions
- 01.02.02 Secondary motions
- 01.02.03 Tertiary motions

**TOPIC: 02- LOOM:** [06]
- 02.01 Introduction
- 02.02 Types of Loom
- 02.02.01 Handloom – default study of plain tappet looms.
- 02.02.02 Powerloom - default study of plain tappet looms
- 02.03 Various parts of loom and its functions.
- 02.04 Healds – Necessity of healds and types of healds.

**TOPIC: 03- SHEDDING MECHANISMS:** [04]
- 03.01 Definition
- 03.02 Types of shed
- 03.02.01 Closed shed
- 03.02.01.01 Bottom –closed shed
- 03.02.01.02 Centre- closed shed
- 03.02.02 Open shed
- 03.02.02.01 Semi open shed
- 03.03 Merits, demerits and uses of each type of shed.
- 03.04 Shedding mechanisms and its kinds
- 03.04.01 Tappet shedding mechanism
- 03.04.02 Dobby shedding mechanism
- 03.04.03 Jacquard shedding mechanism
- 03.05 The scope of tappet. dobbby and jacquard shedding

**TOPIC: 04- TAPPEt SHEDDING MECHANISMS:** [10]
- 04.01 Tappets, cam and difference between cam and tappets.
- 04.02 Types of tappet shedding
- 04.02.01 Negative tappet shedding
- 04.02.02 Positive tappet shedding
- 04.03 Various types of tappet shedding
- 04.03.01 Inside tappet shedding
- 04.03.02 Outside tappet shedding
- 04.04 Construction of cam and tappets for plain looms.
- 04.05 Condition of good shedding
- 04.06 Early shedding and late shedding

**TOPIC : 05- PICKING MECHANISM:** [09]
- 05.01 Methods of picking
- 05.02 Types of picking mechanism
- 05.02.01 Introduction
- 05.02.02 Principles of spring pick
- 05.02.03 Principles of Torsion – Picking
- 05.02.04 Weft control in the multiple – gripper weaving machine.
- 05.03 Conventional picking mechanism
- 05.03.01 Introduction
- 05.03.02 The cone –over pick mechanism
- 05.03.03 The cone – under pick mechanism
- 05.03.04 Other conventional picking mechanism
- 05.04 Shuttle – checking devices
05.04.01 Conventional shuttle looms
05.04.02 Multiple – gripper weaving machines
05.05 Shuttle and its types
05.06 Defects in shuttle and shuttle cop
05.07 Defects in negative picking
05.08 Essential feature to a good pick
05.09 Comparison between under pick and over pick
05.10 Early and Late picking
05.11 Study of the following: Picker, picking Band, Buffer, Check, Strap, Swell spring, Shuttle Guard, Shuttle flying, Shuttle trapping.

TOPIC: 06- BEATING UP: [02]
06.01 Introduction
06.02 Construction and Mechanism
06.03 Eccentricity of primary motions in tappet loom.
06.04 Factors affecting the sley, motion.

TOPIC: 07- TIMING AND SETTING: [02]
07.01 A Method of indication loom-timing
07.02 Timing of take up motion
07.03 Setting sley, shedding and picking

TOPIC: 08-TAKE UOP MOTION: [06]
08.01 Introduction
08.02 Classification of take up motion
08.02.01 Negative and positive take up motion
08.03 Five wheel take up motion
08.04 Seven wheel take up motion
08.05 Dividend of loom
08.06 Calculated dividend and practical dividend
08.07 Calculated regarding dividends
08.08 Changing the number of pick inch

TOPIC: 09- LET- OFF MOTION: [04]
09.01 Objects
09.02 Types of let- off motion
09.02.01 Negative let- off motion
09.02.02 Positive let –off motion
09.03 Types of negative let –off motion
09.03.01 Fictional let-off motion
09.03.02 Chain, lever and weight let-off motion
09.03.03 Advantages and disadvantages of chain, lever and weight let-off motion
09.04 Conditions to good let – off motion

TOPIC: 10- WET–OFF MOTION: [4]
10.01 Objects and principles
10.02 Types of Weft fork motion
10.02.01 Side Weft fork motion
10.02.02 Side Weft fork motion
10.02.03 Relative advantages and disadvantages a single Weft fork and a centre wert fork motion
10.03 Timing of side wert fork motion

TOPIC: 11- WARP PROTECTING MOTION: [03]
11.01 Introduction
11.02 Types of Warp Protecting motion
11.02.01 Loose Reed Warp Protecting motion
11.02.02 Fast Reed Warp Protecting motion
11.02.03 Electromagnetic Warp Protecting motion
11.03 Loom Knocking off or Banging off
11.03.01 Defects of Knocking off

Book Recommended:
01. Weaving Mechanism. Vol. I.II. - N.N. Banerjee
02. The Mechanism of weaving - Fox
03. Principles of weaving - Robinson and Marks
04. Cotton Weaving and Designing - J.B. Taylor
05. Cotton Yarn Weaving - A.T.A.
06. Tappet and Dobby Looms - T. Robberts
07. Weaving, Machines , Mechanisms, Management - Talukdar
08. Weaving Technology - Kulkarni

SCHEME OF EXAMINATION FOR FINAL EXAMINATION F.M. :80
# FABRIC STRUCTURE AND DESIGN

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05.09.03 Bedford cords, arranged with alternate picks
05.09.04 Twill-faced Bedford cords
05.10 Welts and piques
05.10.01 Ordinary welt structures
05.10.02 Welt wadded wefts
05.10.03 Fast-back wefts
05.10.04 Pique, piqués weaves with wadded ends
05.10.05 Waved piqués
05.11 Stripe and check weave combinations

**TOPIC: 06- YARN DIAMETERS AND COVERFACTOR:**
06.01 Diameter of yarn and their calculations regarding their in fabric
06.02 Brief idea of structure of cover factor of simple fabrics
06.03 Quality particulars of different fabrics of the above weave.

**TOPIC: 07- COLOUR AND ITS APPLICATION:**
07.01 Light and colour phenomena
07.01.01 Physical baiss of colour
07.01.02 Emission and absorption of light
07.01.03 Colour vision and light theory of colour
07.01.04 Primary, secondary and tertiary colours
07.01.05 Complementary colour
07.01.06 Chour measurement
07.01.07 Colour measurement
07.01.08 Pigment theory of colour
07.01.09 Modification of colours
07.02 Colours in combination
07.02.01 Colour contrast
07.02.02 Contrast of hue
07.02.03 Contrast of tone
07.02.04 Colour harmony
07.03 Colour Mixing: The rainbow, additive colour mixing, subtractive colour mixing.
07.04 Colour specification and colour specifying systems
07.04.01 The Munsell system
07.04.01.01 Munsell value
07.04.01.02 Munsell hue
07.04.01.03 Munsell chroma
07.04.01.04 Munsell colour charts
07.04.02 The CIE system
07.05 Application of colour-
Mixed colour effects, fibre mixtures, twist yarn mixtures, combinations of differently coloured threads, colour stripes and checks,
simple regular patterns, simple irregular patterns, compound orders of colouring etc.

**Book Recommended:**
01. Watson’s Textile Design and Colour - Z. Grosicki
02. Cloth Construction - Robinson and Marks
03. Grammar of Textile Design - Nisbet
04. Structure Fabric Design - Kibble
05. Textile Colour Mixing - Paterson

**SCHEME OF EXAMINATION FOR FINAL EXAMINATION**

**F.M.** : 80
TEXTILE TESTING

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S.No. | Topics | Periods |
---|---|---|
01 | Introduction | (01) |
02 | The Selection of Samples | (06) |
03 | Moisture Relations and Testing | (11) |
04 | Fibre Testing | (17) |
05 | Yarn Testing | (05) |
06 | The Elements of Statistics | (10) |
Total: | (50) |

CONTENTS:

**TOPIC: 01- INTRODUCTION:**
01.01 | The objectives of testing | [01] |
01.02 | Importance of testing quality control | |

**TOPIC: 02- THE SELECTION OF SAMPLES:**
02.01 | The selection of samples for testing | [06] |
02.01.01 | The Random Sample | |
02.01.02 | The Biased Sample | |
02.02 | Methods of sampling for testing | |
02.02.01 | Sampling by ISI Method | |
02.02.02 | Sampling by B.S.I. Method | |
02.03 | Determination of Fiber length | |
02.03.01 | Halo Method | |
02.03.02 | Butterfly Method | |
02.04 | Determination of Fiber-Length (Silver form) | |
02.04.01 | Squaring Technique | |
02.04.02 | Cut Squaring Technique | |
02.05 | Yarn Sampling Methods | |
02.05.01 | The use of Random Numbers | |
02.05.02 | Examples of Sampling Methods for Yarns (Yarn Count, Twist in yarn, Lea Strength, Single thread strength test) | |
02.06 | Fabric Sampling Methods | |

**TOPIC: 03- MOISTURE RELATIONS AND TESTING:**
03.01 | Introduction | [11] |
03.02 | Humidity and its importance to textile materials | |
03.03 | Moisture Regain and Moisture Content | |
03.04 | Absolute humidity and Relative humidity | |
03.05 | Standard atmosphere and testing atmosphere | |
03.06 | Standard condition for testing of textile material | |
03.07 | Determination of the humidity | |
03.07.01 | Wet-and-dry bulb hygrometer | |
03.07.02 | Hair hygrometer | |
03.08 | Regain –Humidity Relations of textiles. | |
03.09 | Factors affecting the regain of textile material : (Relative humidity, time, temperature, previous history of sample) | |
03.10 | Effects of regain of fibre properties | |
03.11 | Oven dry weight and correct in voice weight. | |
03.12 | Determination of moisture | |
03.12.01 | Conditioning oven | |
03.12.02 | Shirley moisture meter | |
03.13 | Standard regain percentage of textile material (cotton, silk, wool, jute, nylon, acetate, polyester etc,) | |

**TOPIC: 04- FIBRE TESTING:**
04.01 | Fibre grade | [17] |
04.01.01 | Determination of colour, trash by trash analyser | |
04.02 | Fibre length | |
04.02.02 | Methods of Measuring fibre length | |
04.02.02.01 | Comb sorter | |
04.02.02.02 | Digital Fibrograth | |
04.03 | Fibre Fineness | |
04.03.01 | The importance of fibre fineness and definition of fineness | |
04.03.02 | Methods of measuring fineness | |
04.03.02.01 | Comb sorter | |
04.03.02.02 | Digital Fibro graph | |
04.03.02.03 | Uster Staple Apparatus | |
04.03 | Fibre Fineness | |
04.03.01 | The importance of fibre fineness and definition of fineness | |
04.03.02 | Methods of measuring fineness | |
04.03.02.01 | Gravimetric Method | |
04.03.02.02 Optical Method
04.03.02.03 Air-flow Method - W.I.R.A Fineness Meter.
04.04 Fibre maturity
04.04.01 Introduction and importance of maturity
04.04.02 Maturity ratio, Maturity count
04.04.03 Determination of maturity
04.04.03.01 Alkaline Swelling Method
04.04.03.02 Polarised light method
04.04.03.03 Differential dyeing method
04.05 Fibre strength
04.05.01 Principle of CRL, CRE, CRT, type tensile testing machine
04.05.02 Methods of measuring the strength of fibres
04.05.02.01 Single fibre strength testing
04.05.02.02 Bundle (group) fibre strength testing
04.05.02.02.01 Pressley Strength tester
04.05.02.02.02. Stelometer
04.05.03 Terminology and Definitions: Load, Breaking Load, Stress, Mass Stress or Specific Stress, Tenacity or Specific Strength, Breaking Length, Strain, Extension, Breaking extension, The Loa-Elongation Curve, Stress, Strain Curve, Initial Young’s Modulus, Yield Point, Work of Rupture, Work Factor, Elastic Recovery, Fime and elastic properties, Factors influencing strength test results.

TOPIC 05:- YARN TESTING: [05]
05.01 Yarn Counts
05.02 Measurement of Length of yarn
05.02.01 Method of Length measuring
05.02.01.01 Hand wrap reel
05.02.01.02 Motorised warp reel
05.03 Skein Gauge
05.04 Yarn in short length (or piece of cloth)
05.05 Instruments used for count determination
05.05.01 Analytical Balance
05.05.02 Knowles Balance
05.05.03 Quadrant Balance
05.05.04 Beesley’s Balance
05.05.05 Lauth Sensitive Yarn Balance

TOPIC:06 - THE ELEMENTS OF STATISTICS: [10]
06.01 Definition
06.02 Importance in testing
06.03 Definition of terms used in statistics such as sample, sampling, sample size, population, histogram, frequency polygon, frequency, curve, and frequency distribution.
06.04 Average and other methods of location
06.04.01 Arithmetic Mean
06.04.02 Median
06.04.03 Mode
06.04.04 The relationship between method of location.
06.05 The Measurement of Dispersion or scatter-Range, mean range, percentage mean range, inter-quartile range, mean deviation, percentage mean deviation, standard deviation, co-efficient of variation, variation, variance and standard deviation.
06.06 Probability
06.07 Problems

Book Recommended:
01. Principle of Textile Testing - J.E. Booth
02. Hand Books of Methods of Testing - C.T.R.L.
03. Hand Books of Textile Testing & Quality Control - Grover
04. ISI Hand Books of Textile Testing - I.S.I.
05 Textile Testing - Angappan
06. Textile Testing - Vaishnav. Joshi
07. Textile Testing and Analysis

SCHEME OF EXAMINATION FOR FINAL EXAMINATION F.M. : 80
# Textile Chemistry-I

<table>
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<td>Singeing</td>
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<td>Dyeing</td>
<td>(13)</td>
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<tr>
<td>08</td>
<td>Printing</td>
<td>(12)</td>
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</tbody>
</table>

## Contents:

### Topic: 01 - Introduction:
- 01.01 General considerations of textile chemistry
- 01.02 Elementary Chemistry: Formation of compounds, acid salts, the ‘ous’ and ‘ic’ conditions, double salts, oxidizing agents, reducing agents, some idea about Ph Number, Water- its hardness and purification.
- 01.03 Chemical Technology of Textile Fibres
- 01.03.01 Actions of acids and alkalies on textile fibres
- 01.03.02 Actions of oxidizing and reducing agents
- 01.03.03 Actions of Metallic salts
- 01.04 Important textile auxiliaries
- 01.05 Anionic, cationic and non-ionic substances
- 01.06 Wetting and Detergency

### Topic: 02 - Singeing:
- 02.01 Introduction
- 02.02 Objects and principle of singeing
- 02.03 Different methods for singeing
- 02.03.01 Plate Singeing Machine
- 02.03.02 Roller Singeing Machine
- 02.03.03 Gas Singeing Machine
- 02.04 Merits and demerits of these above singeing machines

### Topic: 03 - Desizing:
- 03.01 Objects
- 03.02 Methods of desizing, working principle of passing mangle
- 03.02.01 Hydrolytic desizing methods
- 03.02.01.01 Rot Steep
- 03.02.01.02 Acid Steep
- 03.02.01.03 Enzymatic Steep
- 03.02.02 Oxidative desizing methods
- 03.02.02.01 Chlorine desizing
- 03.02.02.02 Bromite desizing
- 03.02.02.03 Continuous

### Topic: 04 - Scouring:
- 04.01 Introduction and objects
- 04.02 General conditions of scouring
- 04.03 Scouring operation
- 04.03.01 Samponification
- 04.03.02 Emulsification
- 04.03.03 Detergent action
- 04.03.04 Prolonged boiling
- 04.04 Machines used for scouring
- 04.04.01 Jigger
- 04.04.02 Winch Machine
- 04.04.03 Kier
- 04.04.03.01 Old type kier
- 04.04.03.02 Vertical kier
- 04.04.03.03 Horizontal kier
- 04.04.03.04 Comparison of horizontal and vertical kier
- 04.04.03.05 Steam injector kier
- 04.05 Efficiency of scouring

### Topic: 05 - Bleaching:
- 05.01 Objects
- 05.02 Auxiliary used for textile bleaching
- 05.03 Bleaching cotton
- 05.04 Bleaching process
- 05.04.01 Bleaching Powder
- 05.04.02 Bleaching hypochlorite
05.04.03 Hydrogen Peroxide, advantage and disadvantage of this process.
05.04.04 Sodium Chlorite
05.05 Bleaching of wool
05.06 Wool carbonization
05.07 Bleaching of silk
05.08 Process of Bleaching silk
05.08.01 Sodium Peroxide method
05.08.02 H₂O₂ method
05.09 Optical whitening agent
05.10 Application of Hydrogen Peroxide
05.10.01 One or Two Bath Method
05.10.02 Mixed Bleaching
05.10.03 Continuous Method
05.10.04 Du Pont Process
05.11 Development in Bleaching
05.11.01 National Peroxide Process
05.11.02 Rapid Bleach Process
05.11.03 Cold Peroxide Process
05.11.04 Simultaneous Scouring and Bleaching
05.12 Souring, Antichlorination
05.13 Bleaching of blended fabrics
05.14 Bleaching of coloured woven goods
05.15 Faults in bleaching and their removal

**TOPIC : 06- MERCERISATION:**

06.01 Objects
06.02 History and development of mercerisation
06.03 Factors determining the efficiency of mercerization (Barium Activity Number, Lustre, Deconvolution Count X ray Analysis)
06.04 Physical and Chemical changes in cotton due to mercerisation.
06.05 Description of the process of mercerisation.
06.05.01 Chain cloth mercerising machine
06.05.02 Chainless cloth mercerising machine
06.06 Hank Mercerisation
06.07 Hot Mercerisation

**TOPIC : 07- DYEING:**

07.01 Nomenclature of dyes – Colour and Dyes, Colouring and Dyeing.
07.02 The dye molecule (chromophores and auxochromes)
07.02.01 Classification of dye molecules: Anionic, Cationic and Disperse.
07.02.02 Configuration of the dye molecule
07.03 Phenomenon of Dyeing.
07.03.01 The general theory of dyeing.
07.03.02 Affinity of a dye.
07.03.03 Dyeing aspects (Thermodynamic aspect and Kinetic aspect)
07.03.04 The role of water, electrolytes, heat and dye auxiliaries in dyeing
07.03.05 Dye auxiliary: Carriers of swelling agents, leveling agents (anionic leveling agents and cationic leveling agents)
07.03.06 Scouring after dying
07.04 Classification of dyes according to the mode of application.
07.05 Selection of dyestuffs.
07.06 General condition of dyestuffs.
07.07 Application of dyes
07.07.01 Direct Dyes
07.07.01.01 Introduction
07.07.01.02 Properties of Direct dyes
07.07.01.03 Methods of Application (cotton, wool silk)
07.07.01.04 After treatment of direct colour dyed goods
07.07.02 Basic Dyes
07.07.02.01 Introduction
07.07.02.02 Properties of Direct dyes
07.07.02.03 Methods of Application (cotton, wool, silk)
07.07.02.04 Degumming of silk
07.07.03 Acid Dyes
07.07.03.01 Introduction
07.07.03.02 Properties and Classification of Acid dyes
07.07.03.03 Theory of Acid Colour Dyeing
07.07.03.04 Methods of Application (silk, wool,)
07.07.04 Sulphur Dyes
07.07.04.01 Introduction
07.07.04.02 Properties of Sulphur dyes
07.07.04.03 Methods of Application (cotton)
07.07.04.04 After treatment of Sulphr dyed goods
07.07.04.05 Tendering of sulphur black, stripping of sulphur dyed material, solubilised sulphur dyestuffs.

**TOPIC : 08- PRINTING:**

08.01 Definition of textile printing and its significance.
08.02 Difference between dyeing and printing
08.03 The general theory of printing: dye molecule, role of water, thickener and steam: dry heating, washing off, fading, fastness to sunlight, wash fastness, dry cleaning fastness, fastness to perspiration, fastness to compounds and bleches containing chlorine, fastness to sea water,
08.04 Classification of Textile printing- the method of printing and the style of printing
08.05 Stages of Printing
08.06 Methods of Printing
Block printing
Screen Printing
(Important constituents – screen table, screen, exposing unit, washing tray, printing paste) merits & demerits.
Roller Printing
Roller Printing Machine and its main parts.
Working of Roller Printing its advantages and disadvantages.
Faults in Roller Printing and Screen Printing and their rectification.
Automatic flat-bed screen printing machine.
Vertical Duplex Screen Printing
Rotary Screen Printing
Transfer Printing
Foam Printing
Preparation of Printing
Use of various ingredients and thickners.
Preparation of cloth for printing.
After treatments of printed goods.

Book Recommended:

01. A Glimpse on the Chemical Technology of Textile
    - R.R. Chackrverty
02. The Bleaching, Mercerising & Dyeing of Cotton Materials
    - R.S. Prayag
03. Dyeing of wool, Silk and Man-Made Fibres
    - R.S. Prayag
04. Technology of Textile Printing
    - R.S. Prayag
05. Chemistry of Dyes & Principle of Dyeing
    - V.A. Shenai
06. Technology of Bleaching and Mercerising
    - V.A. Shenai
07. Technology of Printing
    - V.A. Shenai
08. Mercerising
    - J.T. Marsh
09. Principle of Textile Printing
    - D.G. Kale
10. Textile Scouring and Bleaching
    - E.R. Trotman
11. Dyeing and Chemical Technology of Textile Fibres.
    - E.R. Trotman
12. Chemical Processing of Textile
    - Sadov
13. The Dyeing of Textile Fibres
    - Textile Institute

SCHEME OF EXAMINATION FOR FINAL EXAMINATION  F.M. : 80
### Rationale & Objectives:
The Engineering Mechanics Laboratory is a subject which will help technician to understand the application of theory that he has studied in practice by performing experiments and verifying results.

Besides the above the objective of the curriculum with effective skill will be developed in them to observe experimental data, and to analyses the results.

These topics of this curriculum will certainly build their confidence in performing the utilization of principle of mechanics in Civil Engineering works.

### CONTENTS:
Eight experiments to be performed in the laboratory:

1. Determination of elongation of wire under external load.
2. Tensile Test on mild steel specimen.
3. Tensile Test on high tensile specimen.
4. Compression Test on metal.
5. Compression Test on bricks.
7. Determination of reaction at the support of beam.
8. Determination of bending moment of a simply supported beam.
9. Determination of reaction at the support of roof truss.
10. Determination of deflection of beams.
12. Determination of bending moment of a over hanging beam.
13. Verification of Polygon Law of forces.
14. Verification of Triangle Law of forces.
15. To find moment of inertia of fly wheel.
16. Compression Test on metal.
17. Tensile Test on M.S.specimen.
18. Determination of co-efficient of friction on inclined plane.

### Books Recommended:

**Text Books**

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### Scheme of Examination for Final Examination

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COMPUTER PROGRAMMING THROUGH ‘C’ Lab.

Subject Code 00212

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CONTENTS:

List of Practicals:
1. Programming exercise on executing a C program.
2. Programming exercise on editing C program.
3. Programming exercise on defining variables and assigning values to variable.
4. Programming exercise on arithmetic and relational operations.
5. Programming exercise on arithmetic expressions and their evaluation
6. Programming on infix, postfix, transformation using stack.
7. Programs on insertion, deletion on link list.

Books Recommended:

SCHEME OF EXAMINATION FOR FINAL EXAMINATION
F.M. : 40
YARN MANUFACTURE LAB. - I

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<td>02.</td>
<td>Blow Room</td>
<td>(27)</td>
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<td>03.</td>
<td>Carding</td>
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<td>04.</td>
<td>Draw Frame</td>
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<td>05.</td>
<td>Combing</td>
<td>(06)</td>
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**CONTENTS:**

**TOPIC: 01- MIXING AND BLENDING**

01.01 Study of various types of Cotton, Polyester, Viscose, Acrylic fibres etc. and its quality, properties as length, Micronaire value, Denier and Trash coming in mixing room.

01.02 Study of the following: Amount of Anti-static reagent used according to fibres and their blends. Tinting of fibres, waste addition in mixing, average blesn, mixing procedure for different fibres and their blends, relative humidity in mixing room, defects of wrong mixing in processing.

01.03 Study of mixing through Mixing Bale Opener (MBO).

**TOPIC: 02- BLOW ROOM:**

02.01 Blow room machines – passage of the material through each m/c of blow room.

02.02.01 Hopper Bale Bale Breaker

02.02.02 Hopper Feeder

02.02.03 Porcupine opener

02.02.04 Vertical opener

02.02.05 Beaters

02.02.06 Step cleaner

02.02.07 Air jet cleaner

02.02.08 Spiro cleaner

02.02.09 Mono cylinder

02.02.10 ERM cleaner

02.02.11 Scutcher (Conventional & Automatic Modern)

02.02.12 Detail Study of the working of Blow Room machine in relation to setting, speed, performance.

02.03 Sketching the line and gearing diagram of the blow room machines.

02.04 Detailed study of Piano Feed regulating motion & cone drum.

02.05 Knock off Motion.

02.06 Study of Modern Blender and Bale Puckers.

02.07 Calculation of speed, production, hank of lap of blow room machine

02.08 Study of the chute feed system.

02.09 Study of the Scutcher tests (Lap Evenness, Varimeter, Lap Weight Spot Test)

02.10 Study of the performance assessment process parameters, productivity and modernisation, effects of B/R performance & how to improve performance, high nep generation, high variability in lap, critical maintenance, lap defects & remedies, segregation of lap.

**TOPIC: 03 – CARDING:**

03.01 Detailed study of the function of the Card in relation to various parts of the m/c and passage of the material through m/c.

03.02 Sketching the line and gearing diagram of the carding machine.

03.03 Practice on stripping, grinding, setting, card clothing.

03.04 Practice on mounting of fillet to cylinder, doffer and flats.

03.05 Calculation of speed, draft and production of the machine.

03.06 Study of hank of lap and hank of sliver, size of the cams, waste extracted and disposal of waste, maintainancy schedule.

03.07 Study of quality control scheme charts, wrapping standards, temperature and humidity.

03.08 Study of card sliver testing: Card Web Evaluation (Nip), Sliver Evenness and Sizing (c.v.%, U%), sliver weight

03.09 Study of the effect of poor carding performance and how to improve performance.

03.10 Study of the productivity and modernisation, process parameters.

03.11 Study of the defects and remedies of card sliver.

**TOPIC: 04- DRAW FRAME:**

04.01 Sketching the line and gearing of draw frame and passage of the material through machine.

04.02 Dismantling, refitting and resetting of the draw frame of different cotton and hank.

04.03 Calculation of draft, speed and production of the m/c.

04.04 Study of hank of sliver fed and sliver delivered size of the eams, waste extracted and disposal of waste, maintainacy schedule (buffing etc.)

04.05 Study of quality control scheme – charts – wrapping standards, temperature and humidity, stop motion.

04.06 Study of D/F sliver testing: sliver everness and sizing (c.v. %, U%), sliver weight.

04.07 Study the effect of Poor D/F performance and how to improve performance.

04.08 Study of the productivity and modernisation, process parameters.

04.09 Study of the defects and remedies of D/F sliver.
TOPIC: 05- COMBING:

05.01 Preparatory process for combing
05.01.01 Silver lap machine
05.01.01.01 Sketching the line and gearing diagram of sliver lap machine and passage of the material through m/cs.
05.01.01.02 Calculation of speeds and production of the m/cs.
05.01.02 Ribbon Lap Machine
05.01.02.01 Sketching the line and gearing diagram of Ribbon lap machine and passage of the material through m/c.
05.01.02.02 Calculation of speed and production of the m/c.
05.01.03 Sketching the line and gearing diagram of super lap m/c and passage of material through this machine and also calculate its speeds and production.

SCHEME OF EXAMINATION FOR FINAL EXAMINATION  F.M.  : 40
## FABRIC MANUFACTURE-I

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<td>Winding</td>
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<td>02.</td>
<td>Pirm Winding</td>
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<td>03.</td>
<td>Warping, Sizing, Beaming, &amp; Looming.</td>
<td>(06)</td>
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<td>Warp and Weft Preparation: Hand Process</td>
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<td>Primary Motions</td>
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### CONTENTS:

#### TOPIC: 01 – WINDING:
01.01 Study the working of winding machine, sketching the line and gearing diagram of the winding machine. (06)
01.02 Practice of winding on them. (06)
01.03 Calculation of speed and production of winding m/c. (06)

#### TOPIC: 02- PIRM WINDING:
02.01 Study the working of Pirn winding machines, sketching the line and gearing diagram of these machines. (06)
02.02 Practice of Pirn Winding on them. (06)
02.03 Calculation of speed and production of Pirn Winding m/c. (06)

#### TOPIC:03- WARPING, SIZING, BEAMING & LOOMING:
03.01 Study the Working of Warping, Sizing, Beaming and Looming machines, sketching the line and gearing diagram of these machines. (06)
03.02 Practice of Warping, sizing, Beaming and Looming on them. (06)
03.03 Calculation of speed and Production of the above m/cs. (06)

#### TOPIC: 04- WARP & WEFT PREPARATION: HAND PROCESS:
04.01 Study the Yarn Preparation for Handloom. (06)
04.02 Practice of the various yarn preparation process on yarn preparatory m/cs for handloom. (06)

#### TOPIC: 05- PRIMARY MOTIONS:
05.01 Detailed study of primary motions. (12)
05.01.01 Shedding (06)
05.01.02 Picking (06)
05.01.03 Beat Up (06)
05.02 Dismantling and resetting of the parts of the above motions. (06)
05.03 Sketching the above motion parts. (06)

#### TOPIC: 06- SECONDARY MOTIONS:
06.01 Detailed study of secondary motions. (09)
06.01.01 Take Up Motion (5 wheel and 7 wheel) (06)
06.01.02 Let Off Motion (06)
06.02 Dismantling and resetting of the parts of the motions. (06)
06.03 Sketching the above motion parts. (06)

#### TOPIC: 07- TERTIARY MOTIONS:
07.01 Detailed study of the tertiary motions. (06)
07.01.01 Weft Fork Motion (06)
07.01.02 Warp Protecting Motion (Loose reed & fast reed) (06)
07.02 Dismantling and resetting of the above motions. (06)
07.03 Sketching the above motion parts. (06)

#### TOPIC: 08- LOOMS:
08.01 Study the handloom and practice of weaving on them. (06)
08.02 Study the handloom and practice of weaving on them. (06)

### SCHEME OF EXAMINATION FOR FINAL EXAMINATION

**F.M. : 40**
## Subject Code: 18215

### Practical

<table>
<thead>
<tr>
<th>No. of Period in one session</th>
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### Contents:

#### Topic: 01 - Sampling:
- 01.01 Sampling of raw cotton by ISI Method and estimate ginning percentage and lint index.
- 01.02 Sampling of cotton by B.S.I. method and estimate ginning percentage and lint index.

#### Topic: 02 - Fibre Testing:
- 02.01 Fibre length
  - 02.01.01 Determination of fibre length by Halo and Butterfly Method.
  - 02.01.02 Determination of fibre length by Baer Sorter Method.
  - 02.01.03 Determination of fibre length by Balls Sorter Method.
  - 02.01.04 Determination of fibre length parameters using Uster Stapler.
- 02.02 Fibre Fineness
  - 02.02.01 Determination of fibre fineness by Gravimetric method.
  - 02.02.02 Determination of fibre fineness by Air-flow method (WIRA Fineness Meter).
  - 02.03 Fibre Maturity
  - 02.03.01 Determination of percentage maturity of cotton by polarized light (Microscope) Method.
  - 02.03.02 Determination of Maturity Coefficient by Alkaline method.
- 02.04 Fibre Strength
  - 02.04.01 Determination of single fibre strength by the instruments available in laboratory.
  - 02.04.02 Determination of Bundle fibre strength by Stelometer.

#### Topic: 03 - Moisture Relations Testing:
- 03.01 Determination of moisture regain, moisture content and legal weights by using conditioning oven.

#### Topic: 04 - Identification and Estimation of Fibres in Textile Materials
- 04.01 Identification of textile fibres.
  - 04.01.01 Identification of fibres by longitudinal view using optical microscope also determine the mean width of fibres.
  - 04.01.02 Identification of fibres by cross-sectional view using microscope.
  - 04.01.03 Identification of Textile material by chemical analysis and also burning test of fibres.
  - 04.01.04 Quantitative Analysis and Estimation of Mixture of fibres in textile materials.

#### Topic: 05 - Yarn Testing:
- 05.01 Determination of Yarn Count by:
  - 05.01.01 Beesley’s Balance
  - 05.01.02 Quadrant Balance
  - 05.01.03 Torsion Balance & Analytical Balance

### Scheme of Examination for Final Examination

**F.M.: 40**
## TEXTILE CHEMISTRY Lab. - I

<table>
<thead>
<tr>
<th>S.No.</th>
<th>Topics</th>
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<tr>
<td>01.</td>
<td>Scouring</td>
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<td>Bleaching</td>
<td>[06]</td>
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<td>[03]</td>
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### CONTENTS:

#### TOPIC : 01 - SCOURING:

01.01 Scouring of cotton, wool, silk (begumming of silk) [06]

#### TOPIC: 02 – BLEACHING:

02.01 Bleaching of cotton, silk, wool [06]

02.02 Determination of available chlorine strength of hydrogen peroxide.

#### TOPIC : 03 – MERCERISATION:

03.01 Mercerisation of cotton materials and determine its efficiency [03]

#### TOPIC: 04- DYEING:

04.01 Dyeing of three single shades with direct dyes on cotton.

04.02 Dyeing of three mixture shades with direct dyes on cotton.

04.03 After treatment given to direct with basic dyes on cotton.

04.04 Dyeing of three single shade with basic dyes on cotton.

04.05 Dyeing of three mixture shades with basic dyes on cotton.

04.06 Dyeing of three single shade with basic dyes on wool.

04.07 Dyeing of three mixture shades with basic dyes on wool.

04.08 Dyeing of three (single + mixture) shade with basic dyes on silk.

04.09 Dyeing of three single shade with acid dyes on wool.

04.10 Dyeing of three single shades with acid dyes on silk.

04.11 Dyeing of three mixture shades with acid dyes on silk.

04.12 Dyeing of three mixture shades with acid dyes on cotton.

04.13 Dyeing of three single shade with sulphur dyes on cotton.

04.14 Dyeing of three mixture shades with sulphur dyes on cotton.

04.15 After treatment given to sulphur coloured dyed goods.

04.16 Matching the colour for a given dyed sample material and estimate the percentage of colour and chemical used.
CLOTH ANALYSIS & DESIGNING PRACTICE-I

<table>
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<th>S.No.</th>
<th>Topics</th>
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<td>01.</td>
<td>Cloth Analysis</td>
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<td>02.</td>
<td>Design</td>
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<td>03.</td>
<td>Elements of colour</td>
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CONTENTS:

**TOPIC: 01- CLOTH ANALYSIS:**

01.01 Analysis of small sample of cloth for the purpose of reproduction (simple weaves like elementary weaves & its derivatives, diamond & diaper, simple, simple fancy weaves).

01.01.01 Find out material
01.01.02 Face and back sides
01.01.03 Warp and weft
01.01.04 Fabric name and types of fibres used
01.01.05 Fabric type & weave
01.01.06 Ends and picks per weft inch
01.01.07 Counts of warp and weft
01.01.08 Type of yarn (single or folded)
01.01.09 Direction of twist (Z or S)
01.01.10 Crimp percentage of warp and weft
01.01.11 Arrangement of colour thread (if any)
01.01.12 Yarn diameter
01.01.13 Cover factors
01.01.14 Blend composition
01.01.15 Percentage contraction of warp and weft
01.01.16 Construct design, draft and peg-plan on graph paper
01.01.17 Loom particulars & manufacturing data of these types of fabrics
01.01.17.01 Manufacturing data: No. of healds heald counts, reed count, pick wheel, width in reed (in.) – body & selvedges, ends/ inch in reed, total no. of ends, warp length, cloth length , cloth width, area, thickness, weight in lb (warp + size + weft = Total: Fabric wt. in oz/sq-yd: Fabric class & fabric condition)
01.01.18 Any finish
01.02 Special features, any defects, comment & precautions.

**TOPIC: 02- DESIGN:**

02.01 Practice of conversion of simple artistic design to design paper for weaving.

02.02 Preparation of plain tappet loom design with particulars required for waving like drafts of warp, denting, peg-plan.

**TOPIC: 03- ELEMENTS OF COLOUR:**

03.01 Preparation of colour charts showing primary, secondary and tertiary colour.

03.02 Preparation of mixed colour effects.

03.03 Preparation of colour harmony and contrast.

03.04 Preparation of small border design

03.05 Free hand sketching

SCHEME OF EXAMINATION FOR FINAL EXAMINATION F.M. : 40
YARN MANUFACTURE Lab.-I

<table>
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Rationale & Objectives:

Same as that of Yarn Manufacture Lab. –I, Subject Code – 18213.

CONTENTS:

Same as that of Yarn Manufacture Lab. –I, Subject Code – 18213.
### Rationale & Objectives:

Same as that of Yarn Manufacture Lab. –I, Subject Code – 18214.

### CONTENTS:

Same as that of Yarn Manufacture Lab. –I, Subject Code – 18214.
Rationale & Objectives:

Same as that of Textile Chemistry Lab. –I, Subject Code – 18216.

CONTENTS:

Same as that of Textile Chemistry Lab. –I, Subject Code – 18216.